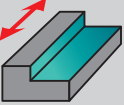
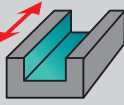
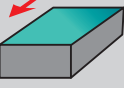
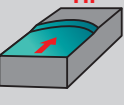


MILLING Selection Guide

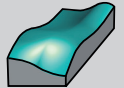
Tool Selection by Application

		 TT9080 (TT8080)	 TT8080 (TT8020)	 TT6080 (TT7515)	 K10 (PCD)	 TT8080 (TT8020)	 TT2510 (CBN)
	End mill	1 st  AVKT-M	 AVKT-EL	 LPKU-M	 4NHT-AL	 AVKT-EL	 LPKU-M
		2 nd  CVKT-M	 CVK(H)T-ML	 SQKU-M	 AVCT-AL	 3PK(H)T-ML	 4NKT-M
	Face mill	1 st  SQKU-M	 4NHT-ML	 LPKU-M	 4NHT-AL	 3PK(H)T-ML	 LPKU-M
		2 nd  LPKU-M	 3PKT-ML	 SQK(H)U-M/MM	 3PHT-AL	 3PK(H)T-ML	 SQKU-M
	End mill (Roughing)	1 st  4NKT-M	 AVKT-M/L	 LPKU-M	 4NHT-AL	 AVKT-EL	 LPKU-M
		2 nd  CVKT-M	 CVK(H)T-ML	 4NKT-M	 XEVT-AL	 3PK(H)T-ML	 4NKT-M
	Roughing	1 st  HXKU	 7EMT	 HXHU-MM	 4NHT-AL	 7EMT-ML	 PTKU-M
		2 nd  XNMU-M	 HXKU-ML	 XNHU-MM	 3PHT-AL	 HXKU-ML	 RYHX-MR
	Finishing	1 st  4WHU-ML CT7000	 SNGX-ML	 4WHU-ML, CBN	 4WHU-AL, PCD	 SNGX-ML	 4WHU-CBN

1st : First recommendation
2nd : Second recommendation

		 TT9080 (TT8080)	 TT8080 (TT8020)	 TT6080 (TT9080, TT2510)	 K10 (PCD)	 TT8080 (TT8020)	 TT2510 (CBN)
	End mill	1 st  BLMV-M	 AVKT-HF	 PTKU-M	 XEVT-AL	 SBMT-ML	 BLMV-M
		2 nd  AVKT-HF	 BLMV-MM	 BLMV-M		 BLMV-ML	 4NKT-HF
	Face mill	1 st  BLMV-M	 BLMV-MM	 PTKU-M	 XEVT-AL	 SBMT-ML	 BLMV-M
		2 nd  PTKU-M	 PTKU-ML	 BLMV-M		 BLMV-ML	 PTKU-M

1st : First recommendation
2nd : Second recommendation

		 TT9080	 TT8080	 TT9080 (TT2510)	 TT8080	 TT2510
	Roughing	Ø16-Ø32  2FB-M	 2FB-ML	 2FB-M	 2FB-ML	 2FB-M
		Ø32, Ø50  3FB-M	 3FB-M	 3FB-M	 3FB-M	 3FB-M
		Ø50  6RBE	 6RBE	 6RBE	 6RBE	 6RBE
	Medium	 BRHU	 BRHU	 BRHU	 BRHU	 BRHU
		 NFB TT5515	 NFLB NFCB	 NFB TT5515	 NFLB NFCB	 NFLB NFCB
	Finishing					