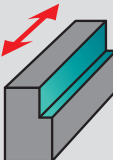
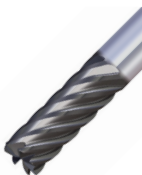
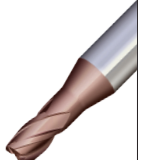
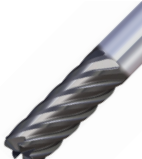
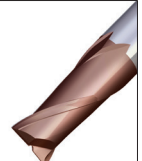
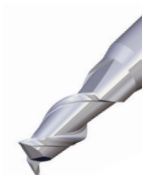
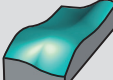
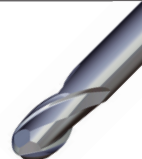
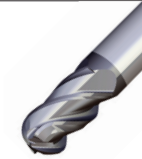
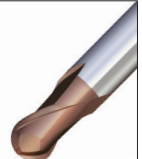


SOLID END MILLS Selection Guide

Tool Selection by Material

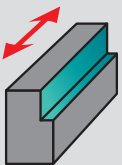
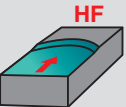
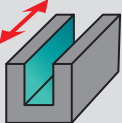
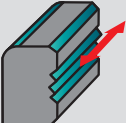
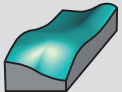
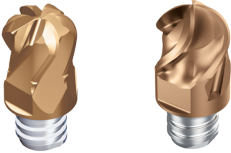
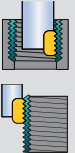
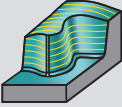
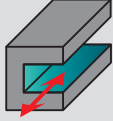
	General Purpose		Special Purpose	
	Geometry	1 st Recommendation	Special purpose	1 st Recommendation
	Flat 	UHP	High feed	HFM
	Corner R 	UHP	Chamfering	CEM ECEM
	Ball 	SBE	Roughing	REL
	Flat 	SED	Roughing	SER
	Corner R 			
	Ball 	SBT		
	Flat 	AES	Waved cutting edge	AWE
	Corner R 	AEB	Roughing	REA
	Ball 			
	Flat 	HSF	CBN Ball	HSB 2CBN
	Corner R 	HSR		
	Ball 	HSB		
	For Trochoidal 		For Inconel	
	Corner R 	SED 7 TT5515	Ceramic end mill corner R	CRF TC3030
			Ceramic end mill high feed	CRH TC3030

Tool Selection by Application

					
 Shouldering	Flat 	 UHP			
	Corner R 	 UHP			
 Slotting	Flat 	 UHP	  Only for trochoidal		
	Corner R 	 UHP			
 Profiling	Ball 	 SBE 2/4	 SBT	 HSB	 AEB

SOLID END MILLS Selection Guide

Tool Selection by Application - **MAXIRUSH**

					
 Shouldering	 MXES	 MXED	 MXEE-A03	 High feed end milling	 MXFX
 Slotting	 MXES	 MXEE-A02	 Chamfering	 MXC_	
 Profiling (finishing)	 MXRD / MXBD(E)	 MXBE-BGA02	 Threading	 TTRD	
 Profiling (5-axis)	 barrel MXCSO / MXCSL	 Lens	 Ta-C Coating	 Side slotting	 TST/TTB