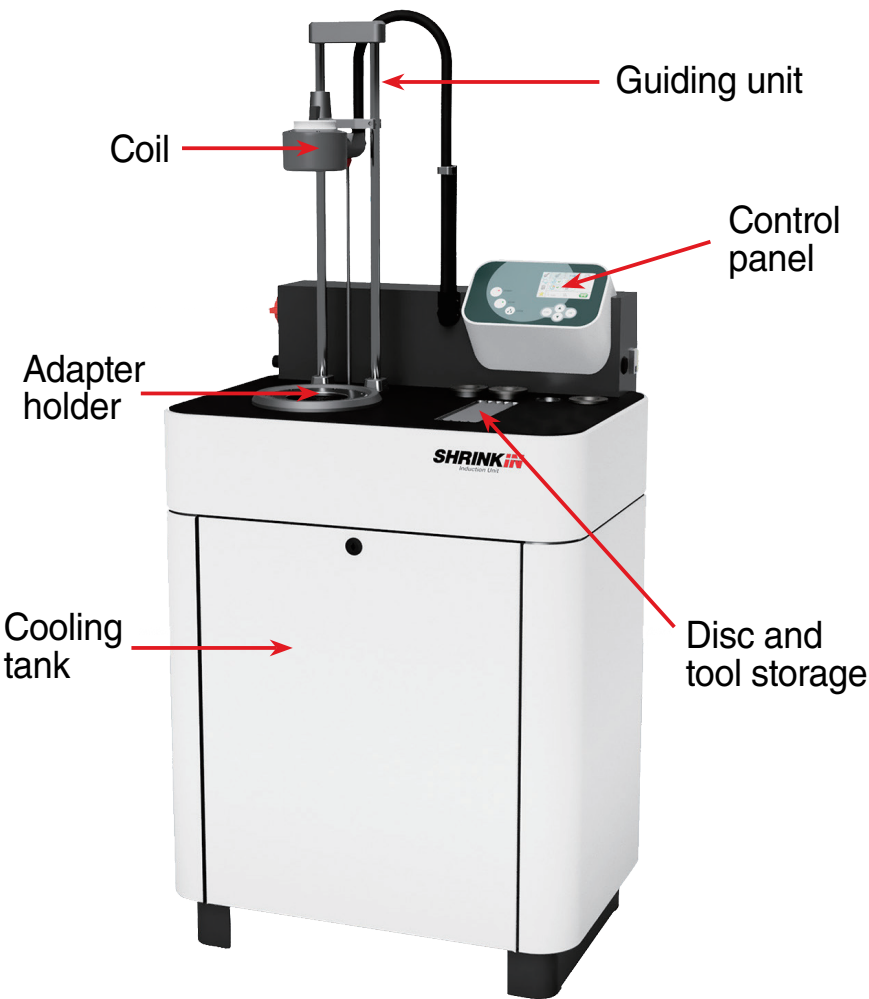


Induction Unit for Shrink Chucks

INDN AP UNIT

- ✔ Effortless and hands-free automatic process
- ✔ Quick 30-second liquid cooling and drying process
- ✔ Compatible with SRKIN and SRK holders
- ✔ User-friendly control panel for easy operation
- ✔ Comprehensive service and warranty provided by Taegutec



AP unit box includes:

Item	Item No.	Designation	Q'ty
AP Induction Unit	6266950 6266951	INDN AP UNIT EU INDN AP UNIT US	1EA
Clamping ring	6266972	INDN CLAMP RING	1EA
Cooling concentrate	6266978	COOLANT SYNERGY 905 1L	1EA
Stop disc	See table	INDN AP DISC...	7EA
Protective gloves	-	-	1EA

※ AP unit adapters should be ordered separately.

Specifications

Model	INDN AP UNIT
Clamping range	Carbide: Ø3-32 mm HSS: Ø6-32 mm
Max. tool length (mm)	400 mm
Max. machine interface	HSK 100 / Taper #50
Cooling type	Liquid, Capacity: 50 L
Max. cooling length	200 mm
Cooling time	30 sec
Dimensions	800x560x1720 mm
Weight	120 kg
Power supply	EU: 400V 50Hz 16A US: 480V 60Hz 15A
Power	11 kW

AP unit multi-adapters:

For the correct positioning of the chuck

Item No.	Designation	Used for
6266966	INDN AP AD 32	HSK 32
6266967	INDN AP AD 40	HSK 40 / C4
6266968	INDN AP AD 50	HSK 50 / C5 / Taper #30
6266969	INDN AP AD 63	HSK 63 / C6 / Taper #40
6266970	INDN AP AD 80	HSK 80 / C8 / Taper #45
6266965	INDN AP AD 100	HSK 100 / C10 / Taper #50



AP unit adapter



AP unit stop discs

AP unit stop discs:

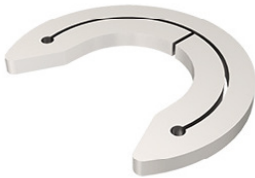
To avoid coil-tool shank contact

Item No.	Designation	Clamping Dia. (mm)
6266963	INDN AP DISC 3-5 #0 ⁽¹⁾	SRKIN Ø3-5
6266964	INDN AP DISC 6-12 #1 ⁽¹⁾	SRKIN Ø6-12
6266962	INDN AP DISC 14-20 #2 ⁽¹⁾	SRKIN Ø14-22
6266952	INDN AP DISC 25-32 #3 ⁽¹⁾	SRKIN Ø25-32
6266960	INDN AP DISC SRK3-5 #5 ⁽¹⁾	SRK Ø3-5
6266961	INDN AP DISC SRK8 #8 ⁽¹⁾	SRK Ø8
6266959	INDN AP DISC SRK12 #12 ⁽¹⁾	SRK Ø10-12
6266953	INDN AP SPLIT #0 ⁽²⁾	T shape Ø3-5
6266954	INDN AP SPLIT #1 ⁽²⁾	T shape Ø6-12
6266955	INDN AP SPLIT #2 ⁽²⁾	T shape Ø14-22
6266956	INDN AP SPLIT #3 ⁽²⁾	T shape Ø25-32
6266957	INDN AP DISC SHORT 12-22 ⁽²⁾	Short Ø12-22

► (1): unit box included ► (2): Ordered separately

INDN unit setting discs:

Designation	Tool Dia. (mm)	Designation	Tool Dia. (mm)
INDN SETTING DISC 3	3	INDN SETTING DISC 14	14
INDN SETTING DISC 4	4	INDN SETTING DISC 16	16
INDN SETTING DISC 5	5	INDN SETTING DISC 18	18
INDN SETTING DISC 6	6	INDN SETTING DISC 20	20
INDN SETTING DISC 8	8	INDN SETTING DISC 25	25
INDN SETTING DISC 10	10	INDN SETTING DISC 32	32
INDN SETTING DISC 12	12		



Setting disc
For INDN unit

Requirements

- 16A 5-pin industrial socket for AP and BS units
- G3/8 fittings only for AP unit to connect 4 bar air

