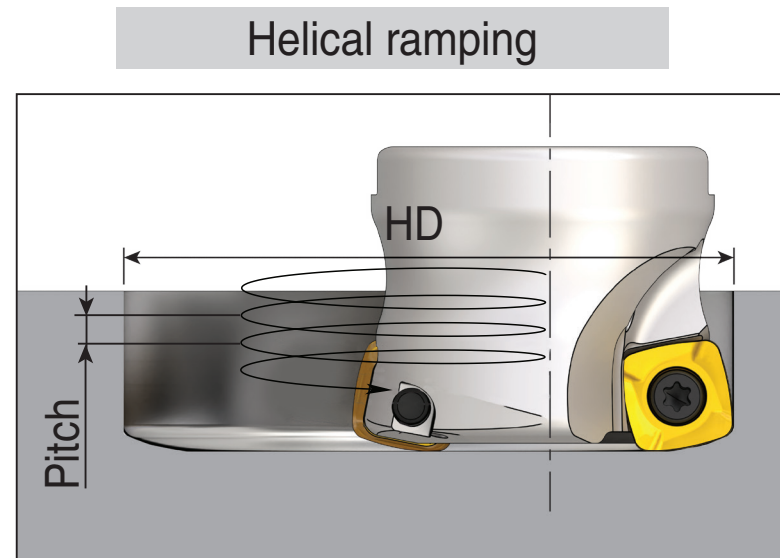
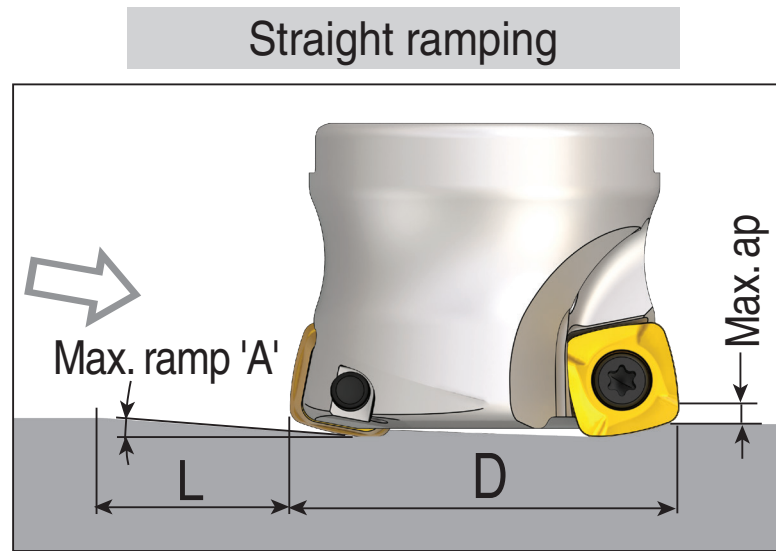


# Ramping Data

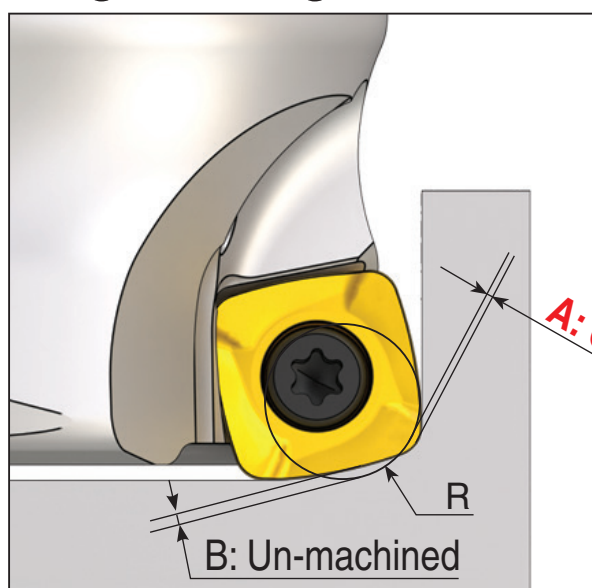


## SRMT 07

(unit: mm)

Cutter dia. (D)	Straight ramp down			Helical ramp down		
	Max. ramp (A°)	Max. ap	Min. length (L)	Min. dia. (HD)	Max. dia. (HD)	Max. pitch/rev.
Ø16	1.2	0.7	32.1	23.8		0.5
					32	0.7
Ø17	1.6	0.7	25	25.8		0.7
					34	0.7
Ø20	7.3	0.7	5.4	31.8		0.7
					40	0.7
Ø21	6.6	0.7	6	33.8		0.7
					42	0.7
Ø25	4.7	0.7	8.5	41.8		0.7
					50	0.7
Ø26	4.3	0.7	9.3	43.8		0.7
					52	0.7
Ø32	3.1	0.7	12.9	55.8		0.7
					64	0.7
Ø33	2.9	0.7	13.8	57.8		0.7
					66	0.7
Ø40	2.2	0.7	18.2	71.8		0.7
					80	0.7
Ø50	1.6	0.7	25	91.8		0.7
					100	0.7
Ø63	1.2	0.7	33.4	117.8		0.7
					126	0.7

## Programming technical data



	R Program	A Over cut	B Un-machined
SRMT 07	1.5	0	0.5
	1.6	0	0.48
	1.7	0.01	0.45
	1.8	0.02	0.43
	1.9	0.04	0.41
	2.0	0.07	0.39

**■** :Recommended program 'R'