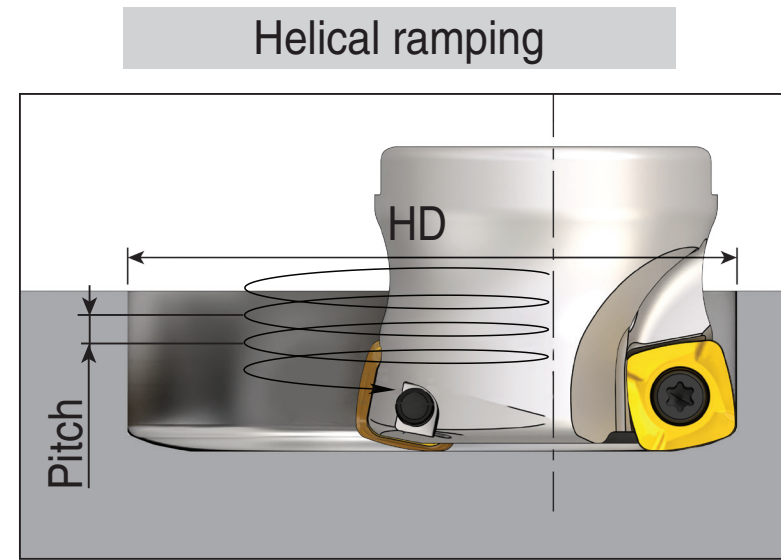
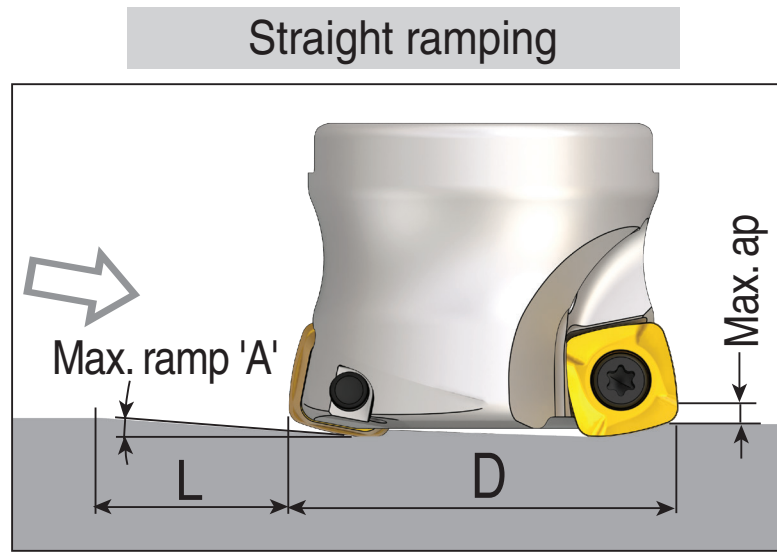


Ramping Data

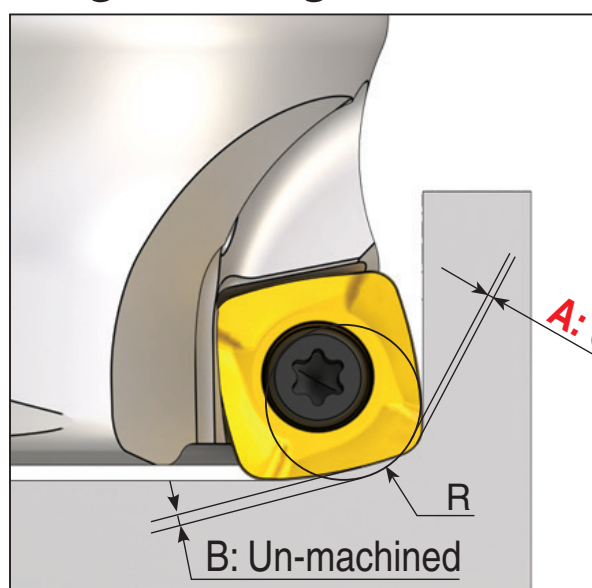


SRMT 10

(unit: mm)

Cutter dia. (D)	Straight ramp down			Helical ramp down		
	Max. ramp (A°)	Max. ap	Min. length (L)	Min. dia. (HD)	Max. dia. (HD)	Max. pitch/rev.
Ø25	0.5	1	114.6	37.6		0.3
					50	0.6
Ø26	0.5	1	104.2	39.6		0.4
					52	0.7
Ø32	6.4	1	8.9	51.6		1.0
					64	1.0
Ø33	6.02	1	9.5	53.6		1.0
					66	1.0
Ø40	4.2	1	13.6	67.6		1.0
					80	1.0
Ø50	3	1	19	87.6		1.0
					100	1.0
Ø52	2.8	1	20.4	91.6		1.0
					104	1.0
Ø63	2.1	1	27.2	113.6		1.0
					126	1.0
Ø66	2	1	28.6	119.6		1.0
					132	1.0
Ø80	1.6	1	35.8	147.6		1.0
					160	1.0

Programming technical data



	R Program	A Over cut	B Un-machined
SRMT 10	2.0	0	0.78
	2.1	0	0.76
	2.2	0	0.73
	2.3	0	0.71
	2.4	0	0.69
	2.5	0.01	0.66

 :Recommended program 'R'