

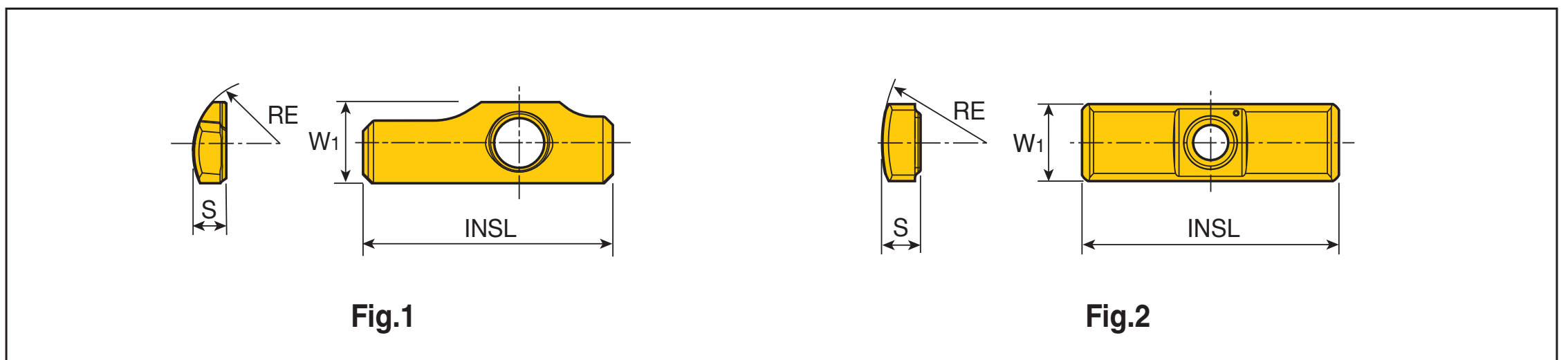
Insert & guide pad

Tool dia. (mm)	Insert			Guide pad		
	Insert	Screw	Wrench	Guide pad	Screw	Wrench
7.94-8.49	ZSGT 040104 RS	CSPB-2FL3.1	T-6P	PAD-SGP03-12-035-DC-SB	CSPB-2FL2.7-LH	T-6P
8.50-8.99	ZSGT 040104 RS	CSPB-2FL3.1	T-6P	PAD-SGP03-12-040-DC-SB	CSPB-2FL3.1	
9.00-9.99	ZSGT 050104 RS					
10.00-10.99	ZSGT 060204 RS	SR-M2.5X0.35L3.8	T-7F	PAD-GP04-16-045-DC-SB	CSTB-2	T-6
11.00-11.80	ZSGT 060204 RS	SR-M2.5X0.35L3.8	T-7F	PAD-GP04-16-050-DC-SB	CSTB-2	T-6
11.81-11.99	LOGT 060204 RS	SR10503833L040	T-7F			
12.00-13.99	LOGT 060204 RS	SR10503833L040	T-7F	PAD-GP04-16-055-DC-SB PAD-GP04-16-055-DC-SC	TS 20043I/HG-P	T-6P
14.00-15.99	TOGT 070304 RS	SR14-560/S	T-8F	PAD-GP05-18-060-DC-SB PAD-GP05-18-060-DC-SC	SR34-508	T-7F
16.00-18.00	TOGT 080305 RS	SR14-560/S	T-8F	PAD-GP05-18-075-DC-SB PAD-GP05-18-075-DC-SC	SR34-508	T-7F
18.01-20.00	TOGT 090305 RS	SR14-560/S	T-8F	PAD-GP06-20-085-DC-SB PAD-GP06-20-085-DC-SC	SR34-508	T-7F
20.01-21.00	TOGT 100305 RS	SR34-506	T-9F			
21.01-21.99	TOGT 100305 RS	SR34-506	T-9F	PAD-GP06-20-100-DC-SB PAD-GP06-20-100-DC-SC	SR34-508	T-7F
22.00-25.00	TOGT 110405 RS	SR14-571/S	T-10/5			
25.01-28.00	TOGT 120405 RS	SR14-560	T-15F	PAD-GP06-20-120-DC-SB PAD-GP06-20-120-DC-SC	SR34-508	T-7F
28.01-29.99	TOGT 130408 RS	SR16-212/L10	T-20/5	PAD-GP06-20-120-DC-SB PAD-GP06-20-120-DC-SC	SR34-508	T-7F
30.00-32.00	TOGT 130408 RS	SR16-212/L10	T-20/5	PAD-GP07-20-120-DC-SB PAD-GP07-20-120-DC-SC	CSTB-3S	T-9F

- ▶ SB: First choice for general purpose
- ▶ SC: First choice when using water-soluble coolant
- ▶ Inserts and guide pads must be ordered separately

Pad for TBTA-TR & TRGD, TRGD3, TRGDL

Solid carbide guide pads

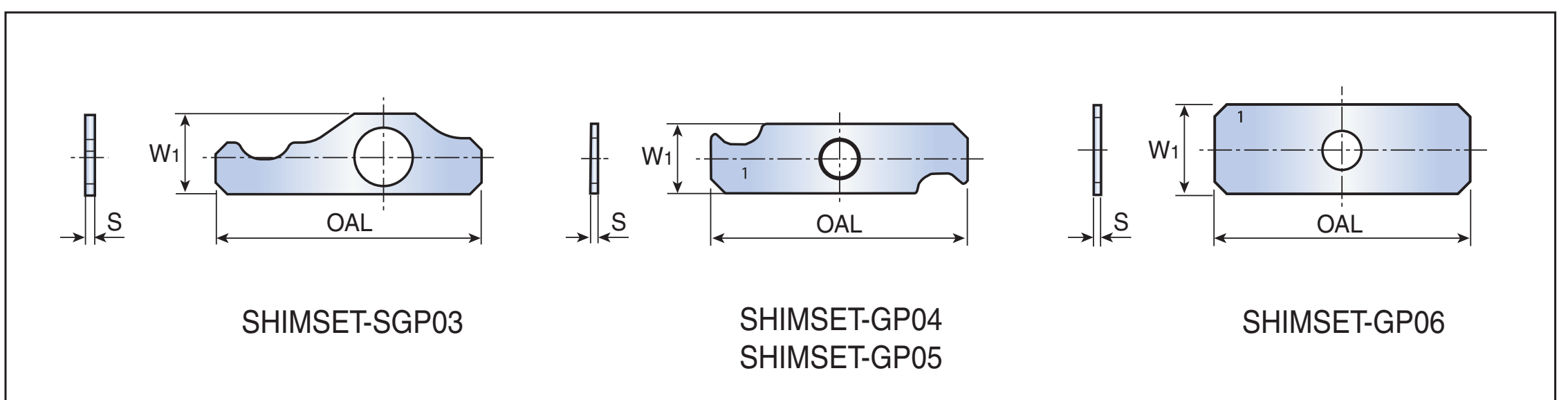


Designation	Fig.	Dimension (mm)				Screw
		W1	S	INSL	RE	
Guide pad PAD - SGP03-12-035-DC-SB	1	3.9	1.6	12	3.5	CSPB-2FL2.7-LH
SGP03-12-040-DC-SB	1	3.9	1.6	12	4.0	CSPB-2FL3.1
GP04-16-045-DC-SB	2	4	1.8	16	4.5	CSTB-2
GP04-16-050-DC-SB	2	4	1.8	16	5.0	CSTB-2
GP04-16-055-DC-SB	2	4	2.0	16	5.5	TS 20043I/HG-P
GP04-16-055-DC-SC	2	4	2.0	16	5.5	TS 20043I/HG-P
GP05-18-060-DC-SB	2	5	2.5	18	6.0	SR34-508
GP05-18-060-DC-SC	2	5	2.5	18	6.0	SR34-508
GP05-18-075-DC-SB	2	5	2.5	18	7.5	SR34-508
GP05-18-075-DC-SC	2	5	2.5	18	7.5	SR34-508
GP06-20-085-DC-SB	2	6	3.0	20	8.5	SR34-508
GP06-20-085-DC-SC	2	6	3.0	20	8.5	SR34-508
GP06-20-100-DC-SB	2	6	3.0	20	10.0	SR34-508
GP06-20-100-DC-SC	2	6	3.0	20	10.0	SR34-508
GP06-20-120-DC-SB	2	6	3.0	20	12.0	SR34-508
GP06-20-120-DC-SC	2	6	3.0	20	12.0	SR34-508
GP07-20-120-DC-SB	2	7	3.5	20	12.0	CSTB-3S
GP07-20-120-DC-SC	2	7	3.5	20	12.0	CSTB-3S
GP08-25-155-DC-SB	2	8	4.5	25	15.5	CSTB-3S
GP08-25-155-DC-SC	2	8	4.5	25	15.5	CSTB-3S

Pad for TBTA-TR & TRGD, TRGD3, TRGDL

Shim thickness:

There are numbers marked on each shim: 1-5.
 The number on the shim indicates the shim's thickness.
 1=0.01 mm, 2=0.02 mm, 3=0.03 mm
 4=0.04 mm, 5=0.05 mm



Item #	Designation	W1 (mm)	OAL (mm)	S (mm)	Applicable guide pad size
6285255	SHIMSET-SGP03	3.45	11.4	0.01-0.05	PAD-SGP03
6285255	SHIMSET-GP03	4	16	0.01-0.05	PAD-GP04
6285255	SHIMSET-GP05	5	18	0.01-0.05	PAD-GP05
6285255	SHIMSET-GP06	6	20	0.01-0.05	PAD-GP06

- ▶ The shim set consists of five shims in different thickness: 0.01, 0.02, 0.03, 0.04, 0.05 mm
- ▶ Shims are sold by set only, and are not to be sold separately